

AMERICAN BUREAU OF SHIPPING

Two World Trade Center, 106th Floor New York, New York 10048

Report No.: SQ-5356-B

Date: 20 DECEMBER 1999

Port: SHANGHAI, P.R.CHINA

"LEONI" **ABSID 8244775**

THIS IS TO CERTIFY THAT the undersigned Surveyor to this Bureau did, at the request of the Owner's representative, attend the M/V "LEON I" of Malta, ABSID No. 8244775, 19,872 gross tons, as the vessel lay afloat and on drydock at Da Dong Shipyard, Chong Ming, PRC on 18 November 1999 and subsequent dates in order to examine and report on the installation of four (4) pedestal cranes and report as follows:

Specifications:

Crane Type Manafacturer

Safe Working Load

Model No. Locations: Electric -- Three (3) Action

IHI Heavy Industries Co., Ltd.

20 metric tons (degraded from 25 metric tons)

E-250120-220

Main deck centerline between cargo holds:

No. 1: No. 2: #1/2 at Frame No. 181

#3/4 at Frame No. 128

No. 3: No. 4: #5/6 at Frame No. 92 #6/7 at Frame No. 58

According to ABS Pireaus technical letter dated 25 November 1999, the existing ABS Register of Cargo Gear for subject cranes is considered valid and the cranes are accepted for installation on board "LEON I" as follows:

According to ABS Piraeus approved Drawing No. MA-038-IA, "CONSTRUCTION PLAN OF CRANES FITTING" dated 25 November 1999, the following fabrication of pedestals and structural reinforcements were carried out at each location:

- 1. Existing pedestals were cut and modified in height and width in order to fit between associated hatch covers. As per the amended above mentioned drawing and ABS Piraeus letter dated 26 November 1999, No. 1 Crane was raised an additional 1 meter in height.
- 2. New main deck insert plate; 2,900 x 2,900 x 28t, was installed under each pedestal at each location.
- 3. The under deck structure was reinforced by installing four (4) 'T' bar transverse beams, 500 x 16t x 200 x 30t and two (2) longitudinal 'T' bar stiffeners, 850 x 30t x 400 x 30t including associated brackets and stiffeners.
- 4. Two (2) vertical 'T' bar columns, 1300 x 20t x 300 x 30t and 400 x 20t x 300 x 30t were installed extending down from main deck to tank top in way of each related cargo hold

nces compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipp t is a representation only that the structure, item of material, or criteria of American Bureau of Shipping as of the date of iss

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EXHIBIT .25-03

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transverse corrugated bulkhead and associated stool. (Note size for No.2 crane: $600 \times 201 \times 300 \times 301$ and $1500 \times 201 \times 300 \times 301$.)

- 5. Additional vertical stiffeners were installed between tank top plating and bottom plating inside the pipe tunnel.
- As per ABS Piraeus letter dated 26 October 1999, surveys were carried out during construction of the pedestal and underneath deck structure in order to confirm the materials, welder qualifications, welding procedure approval, compliance with approved drawing and satisfactory workmanship.
- 7. Upon completion, welds were examined visually and by NDT methods as deemed necessary and considered satisfactory by the undersigned.

REPAIRS TO EXISTING CRANE ASSEMBLIES

- 8. Existing crane jibs were removed and steel renewals and reinforcements carried as deemed necessary including complete fabrication of the four (4) jib head assemblies.
- 9. All existing sheaves were removed, examined and overhauled as required.
- 10. All electrical motors and associated drive units were removed, examined and overhauled as necessary.
- 11. Electric cables, circuit breakers and associated electrical equipment were installed as follows:

Cables:

Manufacturer- Fulgor, Greece Type- Heat Resisting, 1000 volts I.D. No.- 85 FR, IEC # 332.3

Circuit Breakers:

Manufacturer- CJK

Type-TO 400 BA, 400 Amp, 380 volts, 50 Hz I.D. Nos.- IEC # 947-2, IEC # 92 / GB# 14048.2

- 12. Electrical installation was installed in accordance with submitted documentation as detailed in ABS Piraeus Technical Review letter dated 14 December 1999. All comments in subject letter were satisfactorily dealt with. The electrical installation was examined and considered satisfactory by the undersigned.
- 13. Upon completion, a satisfactory proof load test and survey in accordance with section 5.3 "Testing of Cranes as a Unit" from the ABS Guide for Certification of Cranes, 1991" as per ABS Piraeus letter dated 25 November 1999. A post test examination of the cranes and associated gear was carried out and considered satisfactory by the undersigned.

Roy Graham / AE

Revision 0

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AMERICAN BUREAU OF SHIPPING SUMMARY REPORT OF STATUTORY SURVEYS

To: 1035 Sizeapasë MNN: 17m2. Guupën

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AB SUM B

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VESSEL	LEON I"		ABSID_ 8244775
REPORT NO	SQ-5356	DATE 20 DEC. 1999	PAGE 2 of
	OUTSTA	NDING DEFICIENCIES	
OUTSTANDING DEFICIENCIES SURVEY: A) CARGO GEAR ANNUAL / RETESTING SURVEY: -NONE- UPON COMPLETION OF CRANE INSTALLATION, ANNUAL AND RETESTING SURVEYS WERE CARRIED AS PER ABS GUIDE FOR CERTIFICATION OF CRANES, 1991. CHG-3 AND CHG-7 CERTIFICATES WERE ISSUED ON DECEMBER 1999. ABS CARGO GEAR REGISTER WAS ENDORSED. B) CRANE INSTALLATION SURVEY: -NONE- AS PER ABS PIRABUS TECHNICAL LETTER DATED 25 NOVEMBER 1999, FOUR (4) EXISTING ABS REGISTERED CRANES ELECTRIC REVOLVING CRANES WERE ACCEPTED FOR INSTALLATION ON THIS VESSEL AND INSTALLED AT THIS TIME. CRANE PEDESTALS AND UNDER DECK REINFORCEMENTS WERE CARRIED OUT IN ACCORDANCE WITH ABS APPROVED DRAWING NO. MA-038-1A, "CONSTRUCTION PLAN OF CRANES FITTING" DATED 25 NOVEMBER 1999. SEE ATTACHED NARRATIVE REPORT FOR DETAILS. DESTRIBUTION: ABSUM CHECK SHEET OWNER. ABSUM CHECK SHEET CHECK ABS HOUSTON REPORTS 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
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DECEMBER 1999). ABS CARGO GEAR REGISTER	WAS ENDORSED.	
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	SURVEYOR ATTENDING VESSEL	(*)Preliminary copy, if requeste	ed.
AB SUM B		Revision 3	Page 2 of

Test Certificate No	SQ-5356-CHG-A

CERTIFICATE OF TEST AND EXAMINATION OF CRANES OR HOISTS AND THEIR ACCESSORY GEAR: BEFORE BEING TAKEN INTO USE. RETESTING SURVEYS, AND TESTS ASSOCIATED WITH REPAIRS

This certificate when properly executed by a competent person is accepted by the Government of the United States of America as being in accordance with the requirements of 46 CFR Part 91, Subchapter I-A and 29 CFR 1918.12(a).

Name of ship on which machinery is fitted

"LEON 1"		
(2) For jib cranes radius at which the proof load was applied	(3) Proof load applied (tons)	(4) Safe working load (for jib cranes at radius shown in Column 2) (tons)
METERS	METRIC TONS	METRIC TONS
22	25	20
22	25	20
22	25	20
22	25	20
	For jib cranes radius at which the proof load was applied METERS 22 22	For jib cranes radius at which the proof load applied (tons) METERS METRIC TONS 22 25 22 25 22 25

THE ABOVE CRANES WERE EXAMINED IN ACCORDANCE WITH ABS GUDIE FOR CERTIFICATION OF CRANES, 1991 POST TEST EXAMINATION WAS CARRIED OUT AND CONSIDER SATISFACTORY.

he examination:
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American Bureau of Shipping.

Port of Survey SHANGHAI, P.R.CHINA

Position of signatory in association: Surveyor to American Bureau of Shipping.

1999, the above lifting appliance, together with accessory gear, was tested by a competent person in a manner set forth on the reverse side of this certificate; that a careful day of DECEMBER examination of the said machinery and gear by a competent person after the test showed that it had withstood the proof load without injury or permanent deformation; and that the safe working load of the said machinery and gear is as shown in Column

(Signature) ROY GRAHAM

20 DECEMBER 1999

In substantial agreement with I.L.O. Form No. 2

Page 1 of 2

CHG-3 (Rev. 4/87)

Certificate No. SQ-5356-C	HG-B		
		ATION OF GEAR WHICH DOE NUAL INSPECTION OF CARG	
This Certificate when prop as being in accordance wi	perly executed by a competent per-	son is accepted by the Governmen	t of the United States of America 1918.12(a).
Name of unit or vessel on	which lifting appliance is fitted	·	
'LEON 1'	· · · · · · · · · · · · · · · · · · ·	ID <u>82447</u>	75
(1) Distinguishing number, marks or location	(2) Description of gear*	(3) Number & Date of Certificate of Test and Examination	(4) Condition found and repairs effected
CENTERLINE MAIN DECK BETWEEN HATCH NOS. 1 & 2 AT FRAME NO. 181	IHI HEAVY INDUSTRIES CO. LTD ELECTRIC LEVEL LUFFING TYPE, THREE (3) ACTION, 20 TON S.W.L. CRANES	SQ-5356-CHG-A DATED 2 o DECEMBER 1999	SATISFACTORY
CENTERLINE MAIN DECK BETWEEN HATCH NOS. 3 & 4 AT FRAME NO. 128	SAME AS ABOVE	SQ- 5356- CHG-A DATED 20 DECEMBER 1999	SATISFACTORY
CENTERLINE MAIN DECK BETWEEN HATCH NOS, 5 & 6 AT FRAME NO. 92	SAME AS ABOVE	SQ-5356-CHG-A DATAED 20 DECEMBER 1999	SATISFACTORY
CENTERLINE MAIN DECK BETWEEN HATCH NOS. 6 & 7 AT FRAME NO. 58	SAME AS ABOVE	SQ-5356-CHG-A DATED 20 DECEMBER 1999	SATISFACTORY
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THE ABOVE CRANES WERE	EXAMINED IN ACCORDANCE WITH	ABS GUIDE FOR CERTIFICATION OF	F CRANES, 1991.
	uired to be periodically heat treated, the	e dimensions of the gear, the type of m	aterial of which it is made, and the
5. Name and address of	association making the examination	on: American Bureau of Sh	ipping.
Port of Survey SHANG	SHA, P.R.CHINA		
6. Position of signatory in	association: Surveyor to A	American Bureau of Shipping.	
thoroughly examined by a	competent person and that no de	day of <u>December</u> 19 <u>99</u> , the fects affecting its safe working co	above lifting appliance was ndition were found other than
(Date) 20 DECEMBER 1		gnature) ROY GRAHAM Roy	2 Company of Street, and a str
	quired to be treated and definition of th		
•	tificate a competent person is defined a	11.5	y o stificating
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AMERICAN BUREAU OF SHIPPING CARGO GEAR ANNUAL AND RETESTING SURVEY CHECK SHEET

V	ESS	SELAB	SID <u>8</u>	244	775
As	soci	ated REPORT NO. SQ-5356-A DATE 20 DEC.	1999		
			YES	NO	N/A
		ANNUAL CARGO GEAR SURVEY			
1.	Αl	gear as noted in the Cargo Gear Register was examined as follows and found satisfactory:	Ø		
	a.	CRANES: Visually inspected the crane structure, and crane hooks for deformation, excessive wear, corrosion, and damage or fractures. For Drilling Units crane hooks were non-destructive tested. Externally examined and operational tested as applicable, the crane machinery, safety protective and limiting devices, and wire rope and end attachment. Carried out functional tests.	⊠.		
	b.	BOOMS: All structural parts, including winches, booms, stayed masts, pins and connections, wire ropes, chains, rings, hooks, links, swivels, and blocks were visually examined.			Ø
2.	En	dorsed Cargo Gear Register and issued CHG-7 Certificate.	Ø		
		CARGO GEAR RETESTING SURVEY			
3.	(A	l of the) (Port o f) cargo gear load tested.	Ø		
4.	Pos	st test examination of all gear carried out as follows and found satisfactory.			•
	а.	CRANES: Examined each crane, together with all critical accessories, including foundation, sheaves and rope guides, wire ropes including end connections, hoist machinery, brakes and clutches, hooks, slewing assembly and bolting arrangements for permanent deformation.	Ø	. 🗆	
	b.	BOOMS: Examined all cargo gear, with the whole of the gear accessory thereto, all chains, rings, hooks, links, shackles, swivels, pulley blocks or other loose gear for permanent deformation.			Ø
5.	Cal	ibration of test equipment used in the process was verified as noted below:	Ø		
	а.	Review of Equipment Calibration Record(s). SHIP 4 AND FILE	Ø		
	b.	Other:			
6.	Anı	nual Cargo Gear Survey was carried out.	Ø		
7.	Enc	lorsed Cargo Gear Register and issued appropriate Certificate.	Ø		
		Additional Requirements for NIS Lifting Gear Certificate			E
8.	Exa	mination carried out as noted above, on all gear noted on NIS Lifting Gear Certificate.			
	а.	Annual Survey carried out and Certificate endorsed.			
	b.	Retesting Survey carried out and NIS Lifting Gear Certificate issued.			
		Additional Requirements for Hellenic Lifting Gear Certificate			Ø
9.	Exa	mination carried out as noted above, on all gear noted on Hellenic lifting gear.			
	a.	Annual Survey carried out and certificate endorsed.			
	b.	Retesting Survey carried out and Hellenic Lifting Gear Certificate issued	П		

Cargo Gear

Cargo Gear, Lifting Gear, and Elevator Surveys, SWZ-002-02-P03-W051

Check Sheet A - Rev. 5

Page 1 of 2

Requires an annual cargo gear survey be carried out.

Should all gear <u>not</u> be tested, survey <u>not</u> to be considered <u>complete</u>. Gear tested/remaining to be tested to be noted on form A.B. Surn B.